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2. Stretch wrapper

- Engineer____________________ Initials______ Engineer____________________ Initials______
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Machine part	**25.000 pallets**	**Init.**	**50.000 pallets or every 6 month**	**Init.**	**75.000 pallets**	**Init.**	**100.000 pallets or once a year**	**Init.**
Bottomframe: Main bearing	Visual control outside. Lubricate inside		Visual control outside. Lubricate inside		Visual control outside. Lubricate inside		Visual control outside. Lubricate inside	
Rolls on conveyor	Visual control Replace if damaged		Visual control Replace if damaged		Visual control Replace if damaged		Visual control Replace if damaged	
Chains on turntable conveyor	Visual control Tighten up if slack Lubricate		Visual control Tighten up if slack Lubricate		Visual control Tighten up if slack Lubricate		Visual control Tighten up if slack Lubricate	
Tower / Chain for film carriage and topclamp	Visual control Tighten up if slack Lubricate		Visual control Tighten up if slack Lubricate		Visual control Tighten up if slack Lubricate		Visual control Tighten up if slack Lubricate	
Tower Guidance for wheels	Visual control Lubricate		Visual control Lubricate		Visual control Lubricate		Visual control Lubricate	
Film carriage Gas compression spring	Visual control Replace if slack or any leaks		Visual control Replace if slack or any leaks		Visual control Replace if slack or any leaks		Visual control Replace if slack or any leaks	
Film carriage Wheels	Visual control Replace if worn		Visual control Replace if worn		Visual control Replace if worn		Visual control Replace if worn	
Film carriage Brake disc	Visual control Replace if worn		Visual control Replace if worn		Visual control Replace if worn		Visual control Replace if worn	

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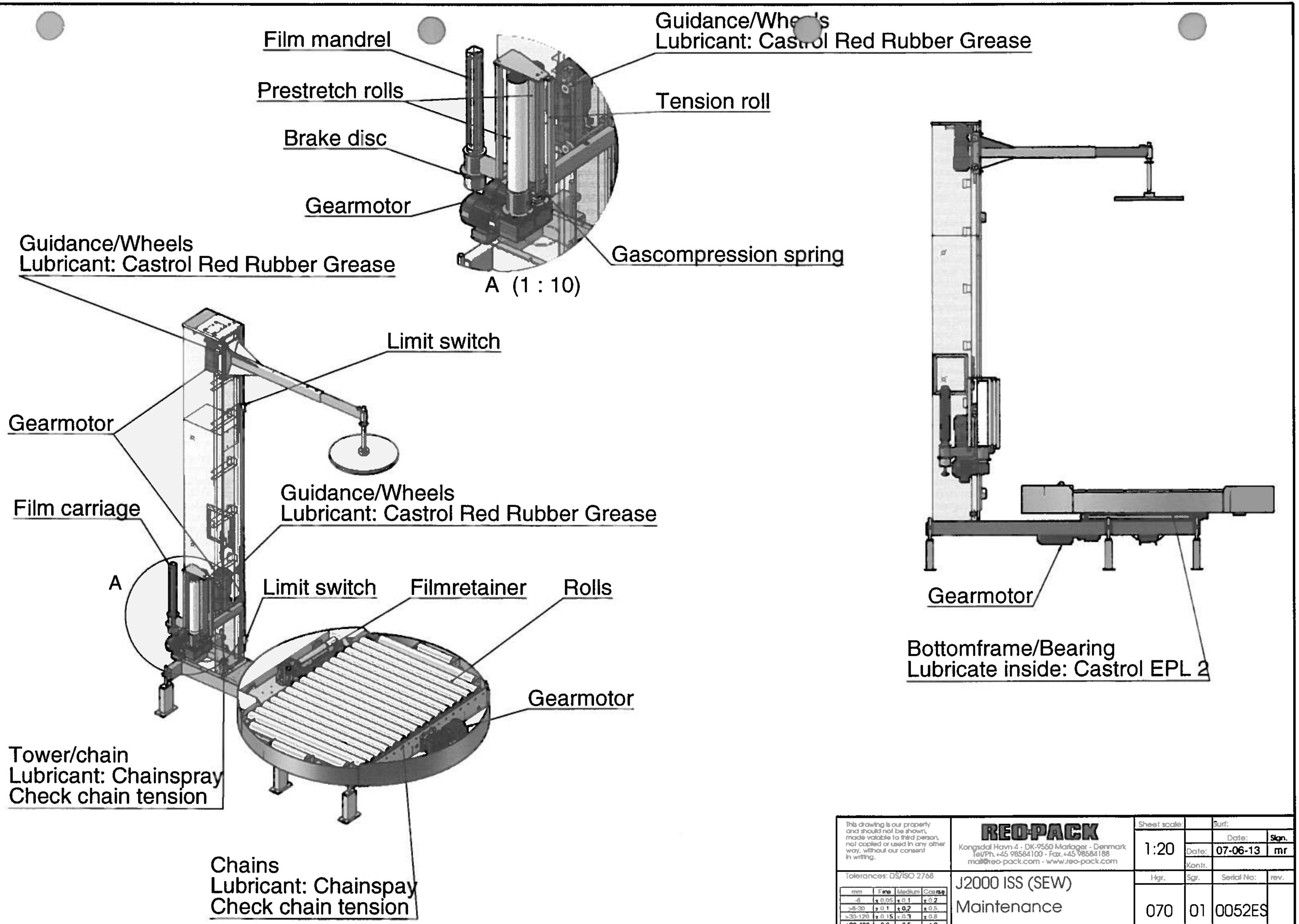
Film carriage Prestretch rolls	Visual control Replace if worn		Visual control Replace if worn		Visual control Replace if worn		Visual control Replace if worn	
Retaining system Shaft	Visual control Lubricate		Visual control Lubricate		Visual control Lubricate		Visual control Lubricate	
Retaining system Cutting wire	Visual control Replace if looks burned out		Visual control Replace if looks burned out		Visual control Replace if looks burned out		Visual control Replace if looks burned out	
Retaining system Welding wires	Visual control Replace if looks burned out		Visual control Replace if looks burned out		Visual control Replace if looks burned out		Visual control Replace if looks burned out	
Teflon tape covering welding wires	Visual control Replace if worn		Visual control Replace if worn		Visual control Replace if worn		Visual control Replace if worn	
Welding plate	Visual control Remove film fractions		Visual control Remove film fractions		Visual control Remove film fractions		Visual control Remove film fractions	
Spring	Visual control Replace if slack		Visual control Replace if slack		Visual control Replace if slack		Visual control Replace if slack	

All motors see gearunit maintenance catalogue



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Tolerances: DS/ISO 2768

mm	Fine	Medium	Coarse
-6	±0.05	±0.1	±0.2
>6-30	±0.1	±0.2	±0.5
>30-120	±0.15	±0.3	±0.8
>120-400	±0.2	±0.5	±1.2
>400-1000	±0.3	±0.8	±2.0

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J2000 ISS (SEW)

Maintenance

Sheet scale:		Surf:	
1:20	Date:	07-06-13	Sign. mr
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Hgr.	Sgr.	Serial No:	rev.
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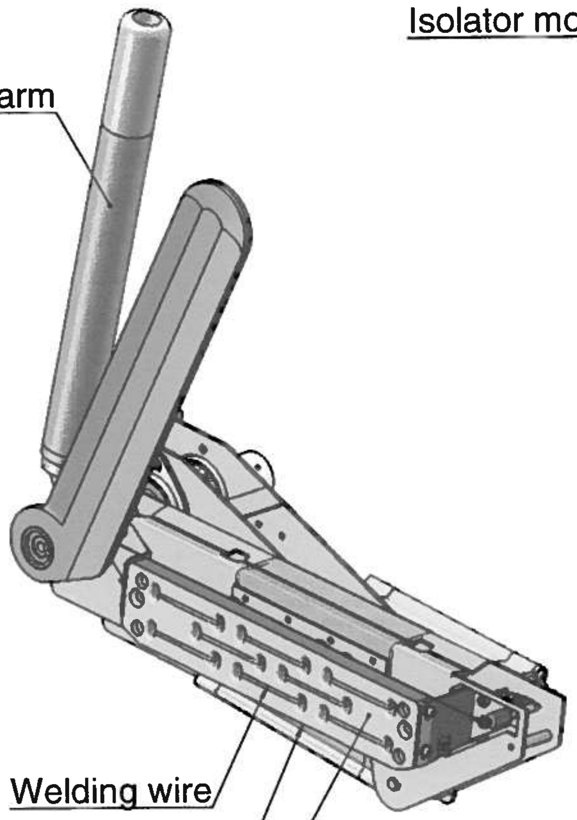

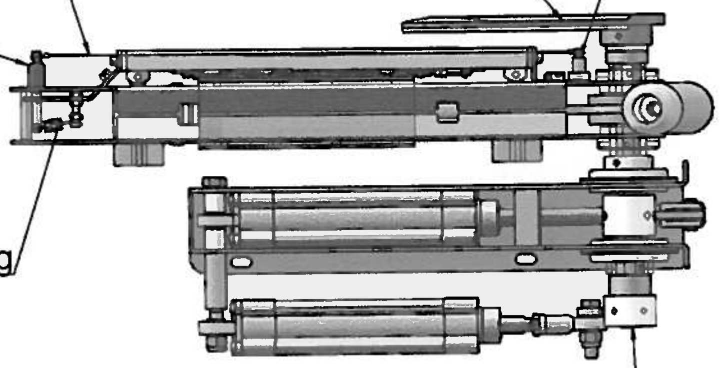

Shaft:
Lubricate: Castrol Multipurpose grease

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>120-400	± 0,2	± 0,5	± 1,2
>400-1000	± 0,3	± 0,8	± 2,0

Filmretainer L-R
J2000
Longitudinal threads

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3. General

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Machine part	**25.000 pallets**	**Init.**	**50.000 pallets or every 6 month**	**Init.**	**75.000 pallets**	**Init.**	**100.000 pallets or once a year**	**Init.**
Photocells	Visual control Clean Replace if damaged		Visual control Clean Replace if damaged		Visual control Clean Replace if damaged		Visual control Clean Replace if damaged	
Proximity switches	Visual control Replace if damaged		Visual control Replace if damaged		Visual control Replace if damaged		Visual control Replace if damaged	
Limit Switches	Visual control Replace if damaged		Visual control Replace if damaged		Visual control Replace if damaged		Visual control Replace if damaged	
Compressed air hoses	Visual control for leaks and damage. Replace if damaged.		Visual control for leaks and damage. Replace if damaged.		Visual control for leaks and damage. Replace if damaged.		Visual control for leaks and damage. Replace if damaged.	
Compressed air connections	Visual control Check tension of bolt connections. Re-tighten		Visual control Check tension of bolt connections. Re-tighten		Visual control Check tension of bolt connections. Re-tighten		Visual control Check tension of bolt connections. Re-tighten	
Venting filter	Visual control Drain water		Visual control Drain water		Visual control Drain water		Visual control Drain water	